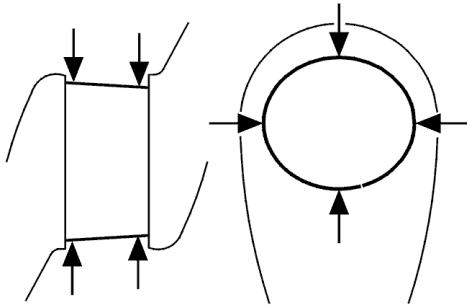
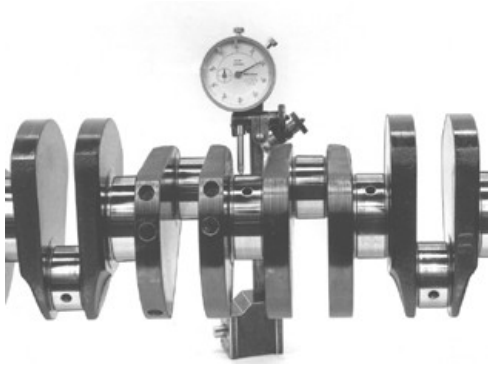




Crank mechanism

Crankshaft

Main bearing journal radial runout.....maximum 0.040 mm

Axial play (Measured in the engine with the intermediate section tightened).....0.08-0.19 mm

Main bearing journal radial runout.....0.020-0.043 mm

Big end journals

Diameter¹.....50.000 +0/-0.016 mm

Bearing recess width.....26.0 ± 0.1 mm

Maximum out-of-round.....0.004 mm

Maximum taper.....0.004 mm

¹The variation in diameter for each bearing journal must not exceed 0.008 mm.

Main bearing journals

Diameter¹.....65.000 +0.003/-0.016 mm

Axial bearing width dimension.....26.00 +0/-0.04 mm

Maximum out-of-round.....0.004 mm

Maximum taper.....0.004 mm

¹The variation in diameter for each bearing journal must not exceed 0.008 mm.