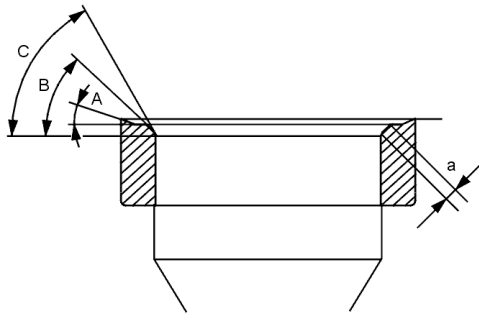




Valve seats

Upper reduction angle (A)

Inlet.....20°

Exhaust.....15°

Matching surface angle (B)

Inlet and exhaust.....45°

Lower reduction angle (C)

Inlet and exhaust.....60°

Valve seat, width (a)

Inlet.....1.4-1.8 mm

Exhaust.....1.8-2.2 mm