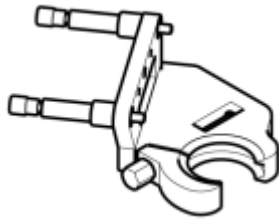


215: Transmission

XC90, 2008, B6324S, TF-80SC AWD, YV4CZ982081451588, 451588

12/8/2017

**PRINT****215: Transmission****Operation number:**
21585-3**Auxiliary brackets**

Special tools	
	T9997262 POSITION SENSOR Tool number: T9997262 Tool description: POSITION SENSOR Tool boards:

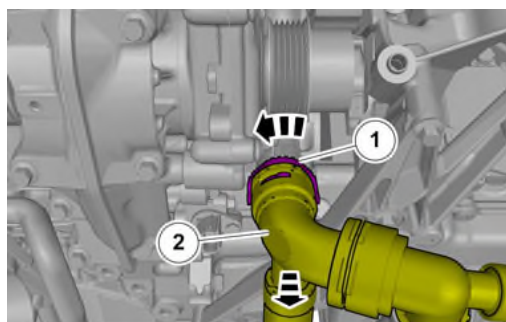
Removal

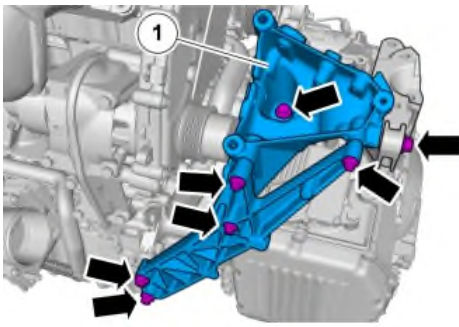
Drain cooling system, draining, filling, and bleeding

Refer to: Cooling system - draining, charging and bleeding

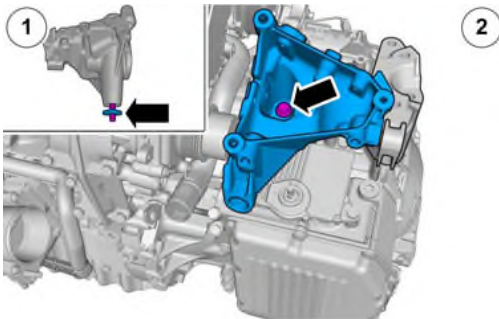
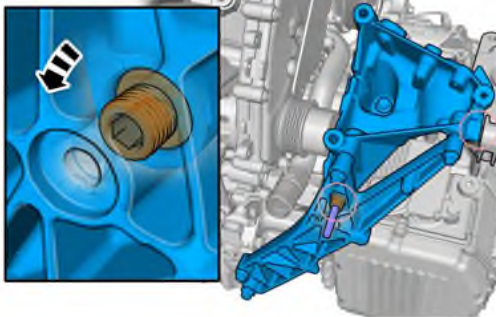
Remove the **Accessory Drive** Belt

Refer to: Accessory Drive Belt

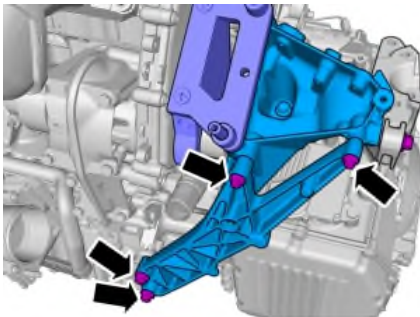
**Note! Use suitable paper to absorb any escaping fluid.****Caution!** The alignment procedure must be carried out in full even if only one part of the **accessory drive** component bracket has been removed.



Installation



1. **Caution!** Make sure that no components catch.
2. **Note!** Only tighten the bolt finger tight at this stage.



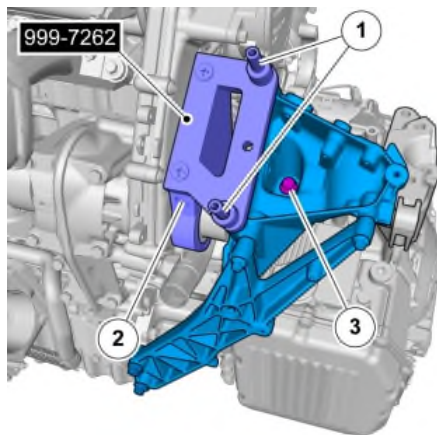
Note! Only tighten the bolt finger tight at this stage.

Caution! Take extra care when handling the component.

Caution! Only rotate the pulley anticlockwise.

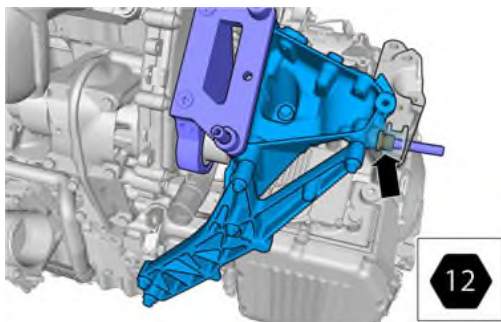
Special Tool: 999 7262

1. **Note!** Only use moderate



force.

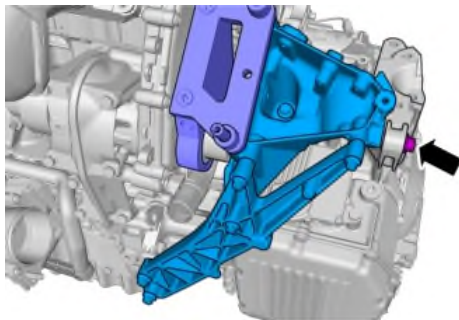
2. **Note! Only use moderate force.**
3. **Torque:** M10, 50 Nm



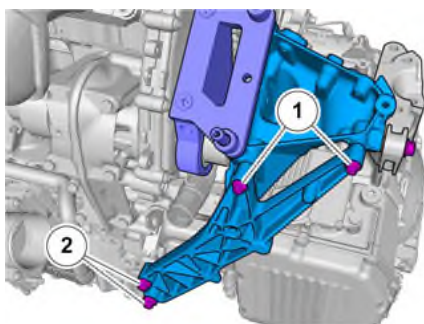
Torque: Accessory Drive

Component, adjusting screw, 4 Nm

Use: Allen key



Torque: M10, 50 Nm

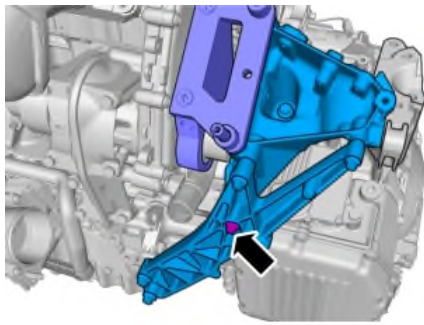
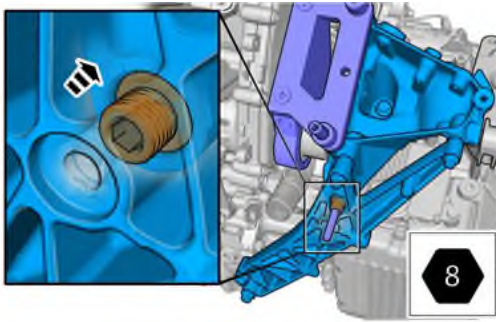


- **Torque:** M8, 24 Nm
- **Torque:** M10, 50 Nm

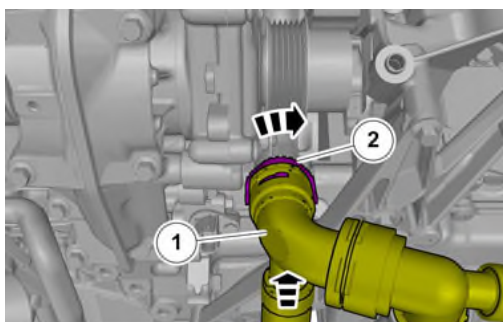
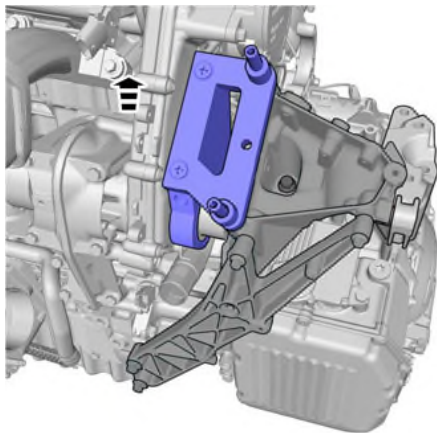
Torque: Accessory Drive

Component, adjusting screw, 4 Nm

Use: Allen key



Torque: M8, 24 Nm



Install the **Accessory Drive Belt**

Refer to: Accessory Drive Belt

Fill cooling system,

draining filling, and
bleeding

Refer to: Cooling
system - draining,
charging and bleeding

12/8/2017

PRINT