

873: Climate unit

S40 (04-), 2004, B5254T3, AW55-50/51SN, R.H.D

10/12/2017

873: Climate unit**PRINT****Blower motor
passenger
compartment****Special tools:**

999 7115

Note! The illustrations in this service information are used for different model years and/or models. Some variation may occur. However, the essential information in the illustrations is always correct.

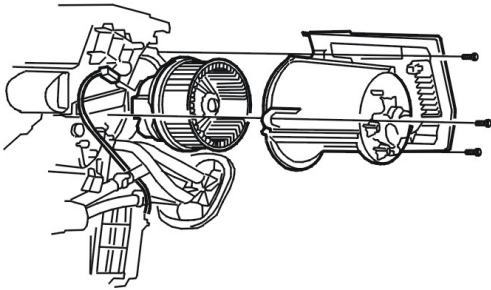
Preparatory work**Important
information and
removing
components**

Caution! Do not touch the fan wheel for the blower fan motor. This is necessary to avoid damage to the fan blades, which can cause imbalance in the fan wheel.

Note! Do not place the fan motor on the fan wheel.

Remove:

- the instrument panel, according to Dashboard
- the air quality sensor (AQS)
- the connector for the damper motor module (DMM) recirculation
- the damper motor module



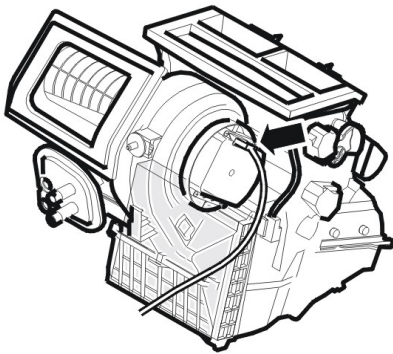
(DMM) recirculation. See:
Actuator recirculation

- the 3 screws for the air distribution damper cover. See the illustration
- the cover for the air distribution damper.

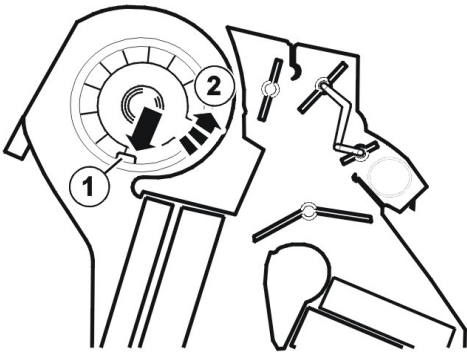
Removal

Removing the blower fan motor

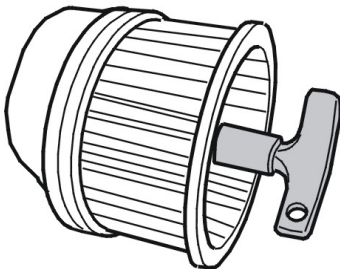
Press in the catch on the connector for the **fan** motor and pull straight out.



Press the lock button (1).
Turn the **fan** motor counter-clockwise to the limit position (2).

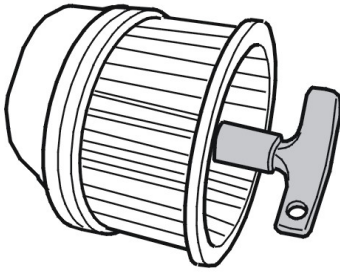


Remove the **fan** motor from the passenger side. Use: 999 7115 .



Installation

Installing the blower

**fan motor**

Place the **fan** motor in the correct position for installation. Use: 999 7115 .

Note! Turn the **fan motor to the position for installation.**

Insert the **fan** motor from the driver's side. Turn clockwise to the limit position.
Connect the connector.

Install:

- the cover for the air distribution damper using the 3 screws. Tighten
- the damper motor module (DMM) recirculation. See: Actuator recirculation
- the connector for the damper motor module (DMM) recirculation
- the air quality sensor (AQS).

Finishing**Testing the **fan** motor**

Install the instrument panel. See: Dashboard .

Test the operation of the **fan** motor.

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