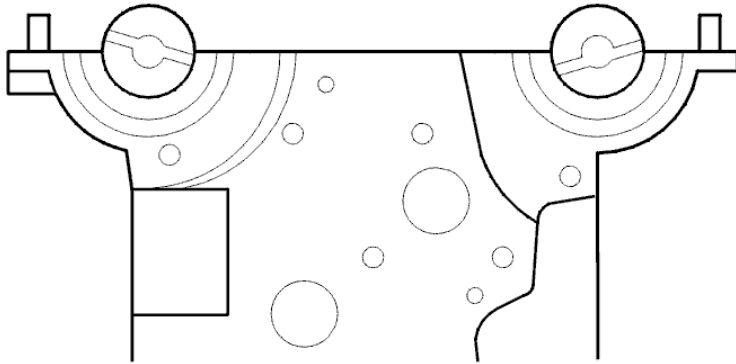




- Lubricate the valve lifter wells.

Note! If the cylinder head has been replaced, the valve clearance must be adjusted. See [Valve clearance](#) .

- Install all valve lifters
- Lubricate the camshaft bearing positions
- Install the intake camshaft. Ensure that the groove at the back of the camshaft is **above** an imaginary center line
- Position the exhaust camshaft. Ensure that the groove at the back of the camshaft is **below** an imaginary center line.