

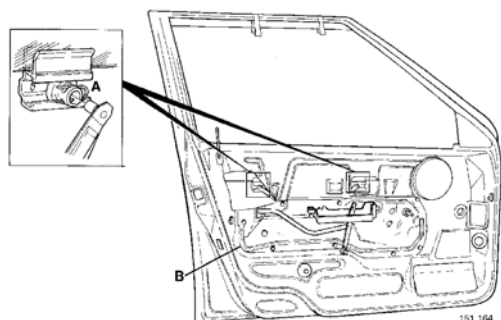
83: Doors

850, 1994, B5234FS, AW50-42, L.H.D

2/9/2018

83: Doors

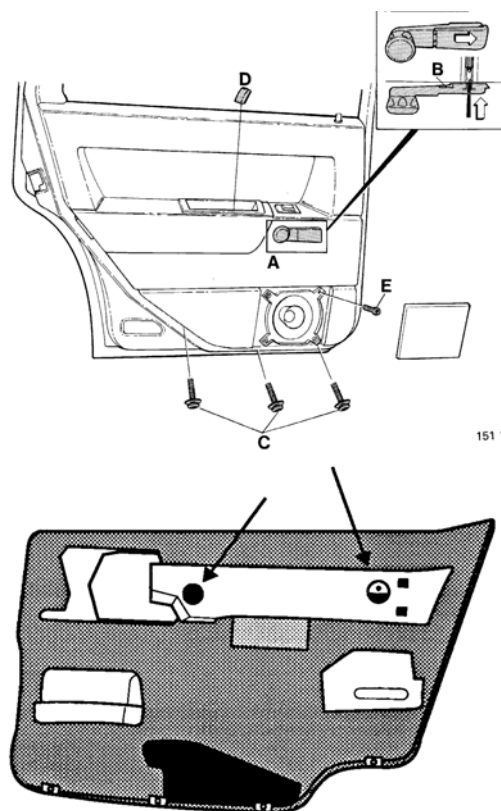
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Replacing window mechanism slide

If the side **window** has come out of line or fallen down the rear slide may have cracked or broken.

Replace the rear slide in the front doors and rear doors with the improved version, P/N 3512837-0 according to instructions in this Service Bulletin.

Improved slides have been introduced into production from chassis number 102751 on 4-door cars and chassis number 14447 on 5-door cars.

Removing components from front door**Remove:**

Position the **window** handle straight up

Window handle (A): Press in interlock (B) on the reverse of the **window** handle. Remove the cover plate. Slide it along the winder handle

Insert a 6 mm drift (screwdriver) into the hole as illustrated while pulling out the winder handle.

4 screws (C) on the underside of the door panel.

Inner door opener handle (D) (pull straight up).

1 screw (E) for loudspeaker (through panel in door panel).

Pull out pin (F) at the front edge of the panel

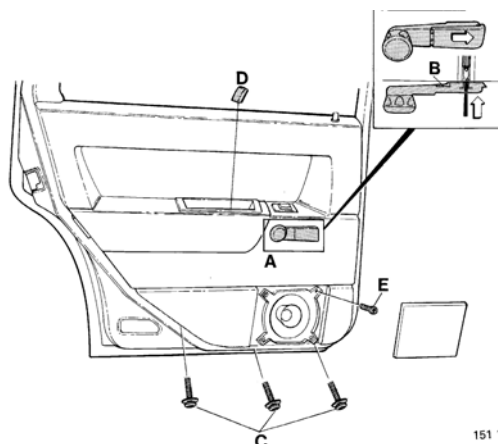
Lift door panel up and off.

Disconnect loudspeakers cables by connector.

A new door panel was introduced on model year 1992.

It is mounted with 2 screws behind the cover plate. The cover plate must be removed before the panel can be removed.

Removing components from rear door



Remove:
Position the **window** handle straight up

Window handle (A): Press in interlock (B) on the reverse of the **window** handle. Remove the winder handle cover plate. Slide it along the winder handle

Insert a 6 mm drift (screwdriver) into the hole as illustrated while pulling out the winder handle.

3 screws (C) on the underside of the door panel.

Inner door opener handle (D) (pull straight up).

1 screw (E) for loudspeaker (through panel in door panel).

Lift door panel up and off.

Disconnect loudspeakers cables by connector

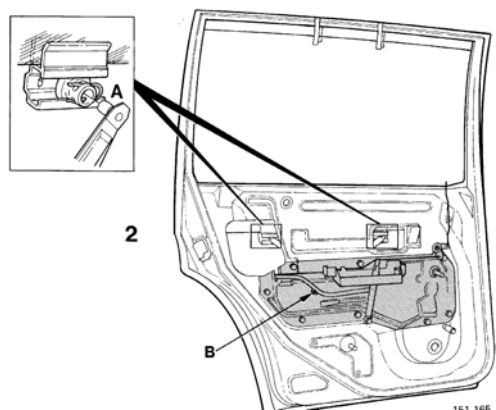
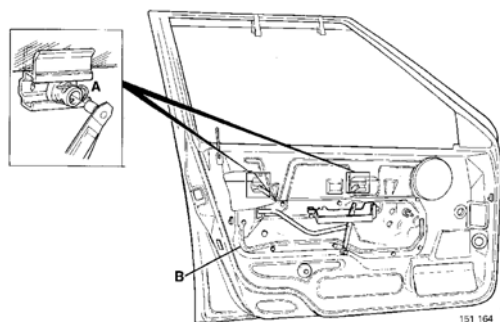
Disconnect door open warning lamp cables by connector

Replacing slide

Remove lift mechanism arm covers. Position the **window** to access the arm mountings in the **window** lift. Pull out the clip locking the lift mechanism to slide (A) which is to be replaced.

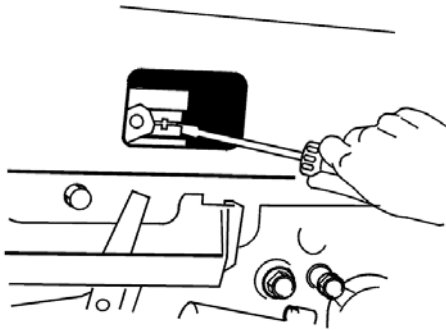
Pull lift mechanism arm out of the slide.

Replace slide in lift rail.



The front slide is secured with an adjustable catch in the **window** lift bracket.

Lift up the catch in the lock facing



and pull out lock facing together with the slide.

Adjust **window** lift front-rear with the 3 different lock facing mountings.

A correctly adjusted **window** should not stick against the door arches.

Reinstall components.

Test function.

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