

## SUSPENSION - FRONT

1996 Volvo 960

### CONTROL ARM

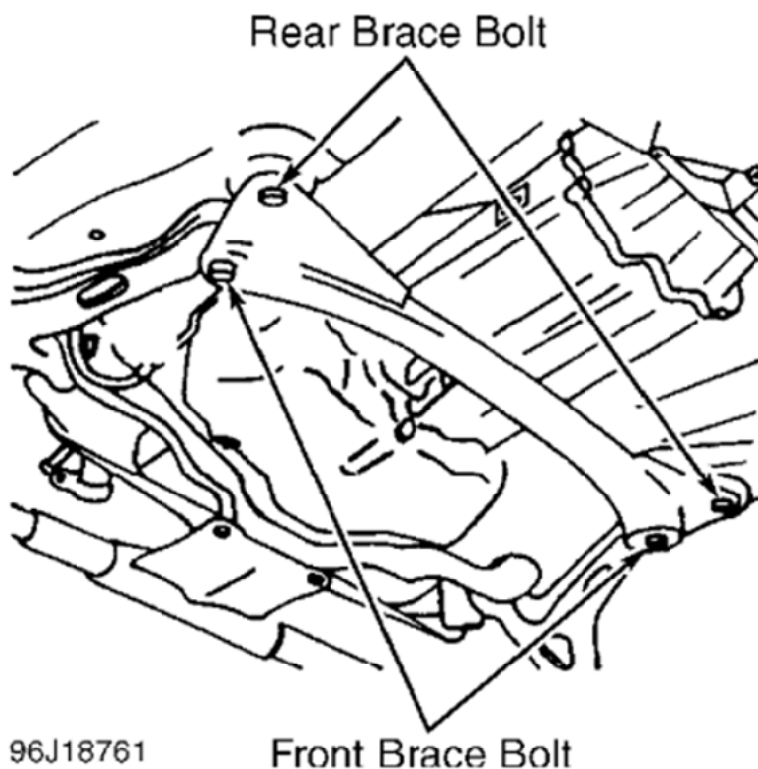
#### Removal

1) Raise and support vehicle. Mark front wheels to avoid rebalancing. Remove front wheels. Remove ball joint/stub axle bolts.

2) Remove rear 2 brace-to-body bolts. Remove front brace bolt on side of car where control arm is to be removed. See Fig. 4. Loosen front bolt a few turns on opposite side of brace. Twist brace back out of the way. Remove control arm mount-to-front axle beam bolt. Remove control arm.

#### Installation

To install control arm, reverse removal procedure. Use Drift (999 5586) and Support (999 5584) to install control arm bushing. Tighten all nuts and bolts to specification. See TORQUE SPECIFICATIONS.



96J18761

Front Brace Bolt

Fig. 4: Removing Brace  
Courtesy of Volvo Cars of North America.