

1997 Volvo 950

- 1) Raise and support vehicle. Mark front wheels to avoid rebalancing. Remove front wheels. Remove ball joint/stub axle bolts.
- 2) Remove rear 2 brace-to-body bolts. Remove front brace bolt on side of car where control arm is to be removed. See Fig. 4. Loosen front bolt a few turns on opposite side of brace. Twist brace back out of the way. Remove control arm mount-to-front axle beam bolt. Remove control arm.

To install control arm, reverse removal procedure. Use Drift (999 5586) and Support (999 5584) to install control arm bushing. Tighten all nuts and bolts to specification. See TORQUE SPECIFICATIONS.



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Application                               Pt. Lbg. (N,m)

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Anti-Roll Bar-To-Spring Strut Nut	37 (50)
Ball Joint-To-Wheel Spindle Nut	22 (30)
Brace Bolt	74 (100)
Control Arm-To-Ball Joint Stud Nut	52 (70)
Control Arm-To-Front Crossmember Bolt	66 (90)
Drive Shaft Nut	74 (100)
Shock Absorber Bolt	59 (80)
Spring Strut-To-Body Bolt	37 (50)
Spring Strut-To-Stub Axle Bolt	48 (65)
Wheel Lug Nuts	63 (85)

INCH Lbs. (N.m)

ABS Sensor	72 (8)
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- (1) - Tighten an additional 90 degrees.
- (2) - Tighten Additional 45 Degrees.