

Specifications – mechanical

General

"Tighten to 40 Nm" indicates that a torque wrench must be used for tightening.

"Tightening torque: 40 Nm" is a guide value: tightening need not be done with a torque wrench.

Inlet and exhaust system

Tightening torques	Nm
Exhaust to manifold	25
Exhaust clips	24
Inlet and exhaust manifolds, nut	20
Inlet and exhaust manifolds, studs	10
Inlet manifold, nuts	10
Plug in catalytic converter	25
Throttle valve housing to inlet manifold	17
Throttle linkage on manifold	7
Catalytic converter, bolts	20
Exhaust to manifold, studs	15
Exhaust to manifold, nuts	10
Exhaust clips	20
Manifold stud	17
SPI unit to inlet manifold	9