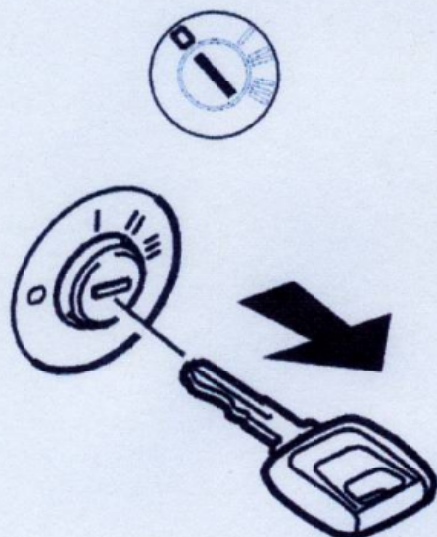


Sun roof, replacing

Removing the sun roof

Ignition off.



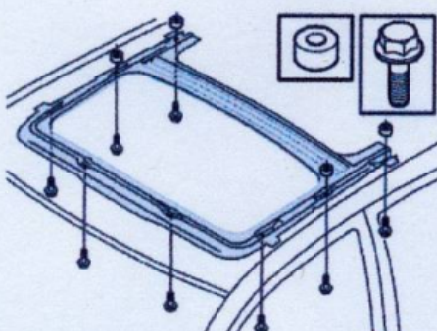
Remove the key.

Note! The key must be removed to ensure that the ignition is not switched on by mistake.

Note! After the key has been removed: Wait one minute before starting work.

Remove:

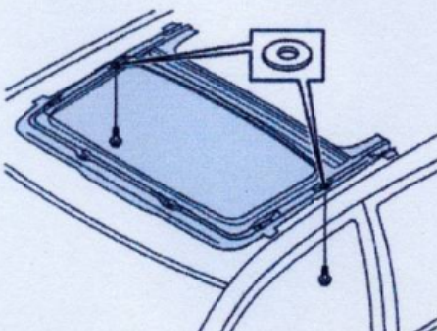
- the headlining. See [Headlining, replacing](#)
- the connector
- the drainage. See [Drainage](#)



- the 8 screws, and 4 spacers, for the gutter frame.

Note! Note the position of spacers and screws and the various thicknesses and lengths.

Lift the sun roof down and out.



Installing sun roof

Note! For tightening torques, see [Tightening torque](#).

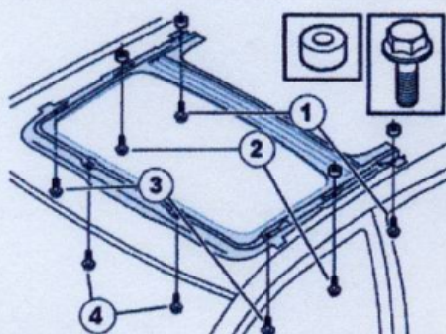
Caution! Cars with chassis number 0 to 7692 have two fewer washers.

Washers with dimensions 6.4*12*1.5 mm must be used during installation.

Hint: Install the screws, the spacers and the nylon washer for the gutter frame before installation.

Install:

- the screws, 4 x M6*25 (position 1 and 2)



- the screws, 4 x M6*14 (position 3 and 4)
- the spacers, 4 x 20*6, 5*10 mm (position 1 and 2).

Lift the sun roof. Place the sun roof in position. Tighten.

Install:

- the drainage. See [Drainage](#)
- the connector.

Adjust. See [Sun roof, adjusting](#).

Install the headlining. See [Headlining, replacing](#).

Check for leakage. See [Sun roof, leak test](#).