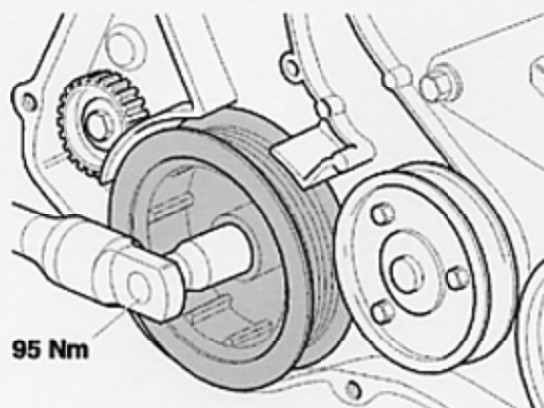


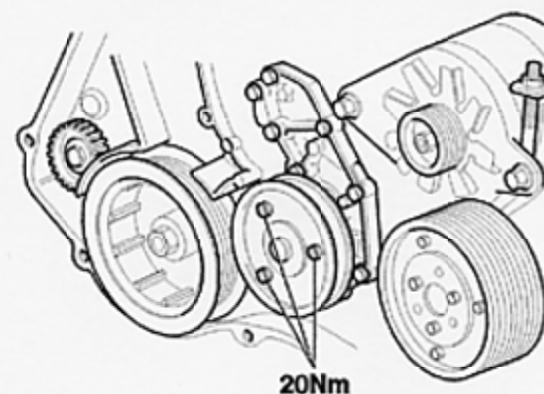


Install crankshaft pulley.

Clean the bolt.

Apply locking agent (P/N 1161053-2) to the bolt and tighten it to **95 Nm**.

Remove the locking tool and install the plug with a new sealing. Torque **20 Nm**.

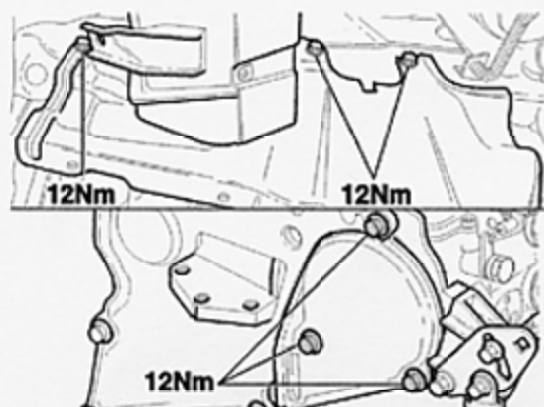


Install water pump pulley

Clean pulley.

Install pulley and bolts.

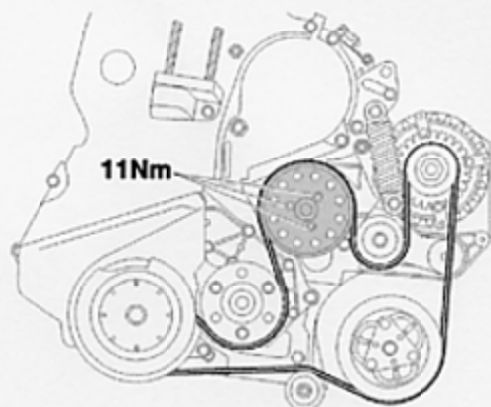
Block the pulley with a punch and tighten the bolts. Torque **20 Nm**.



Install

Install

- The side cover plate below the RH lengthways member, torque **12 Nm**.
- Models with airco: tighten water pipe.
- Splash guard
- Distributor cover for camshaft and fuel pump gearwheel, torque **12 Nm**



Install power steering pump pulley

Clean the flange and the pulley.

Install the pulley.

Install the three bolts.

Block the flange.

Tighten the three bolts. Torque **11 Nm**.

Install auxiliaries belt

See step Timing and auxiliaries belts .

Fill cooling system and bleed

See step Bleeding cooling system, topping up/replacing coolant .

Install the engine cover.