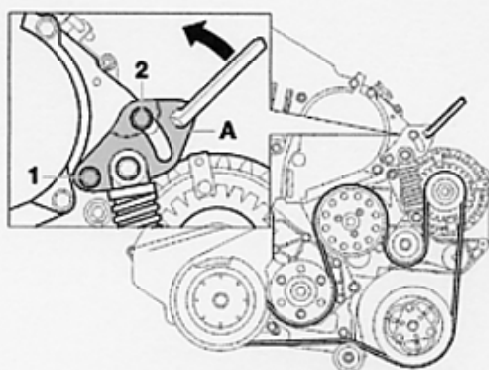




Remove auxiliaries belt

Airco models:

Remove the engine cover.

Remove the cover from the crankshaft pulley (4 screws).

Insert a 3/8 square in the support from above.

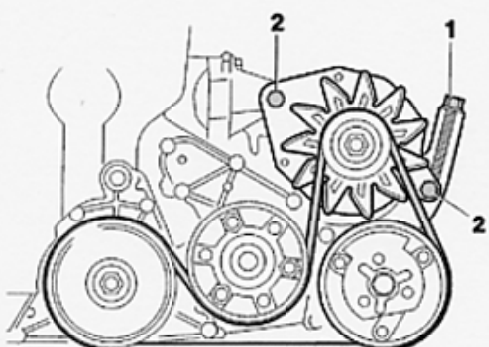
Undo both screws of the tensioning device.

Press on the adjusting device and unscrew the top screw a few turns.

Release the belt tension by turning the adjusting plate up.

Remove the timing belt.

Detach the hose from the body support and remove the support (2 screws)



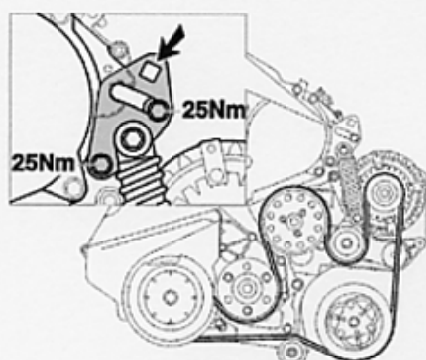
Non airco models:

Remove the engine cover.

Remove the cover from the crankshaft pulley (4 screws).

Undo the mounting screws (2) and the adjusting screw (1).

Remove the timing belt.



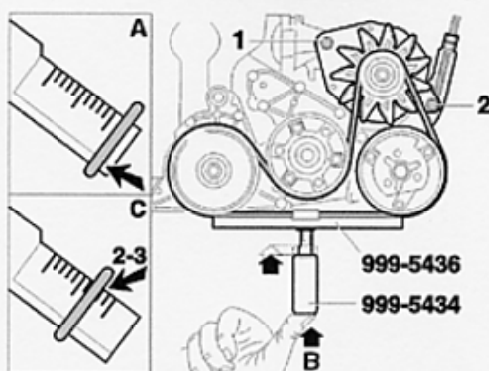
Install auxiliaries belt

Clean the pulley grooves. Install the auxiliaries belt as illustrated.

Airco models:

Insert a 3/8 square in the adjusting strut and press this in.

Adjust the top screw finger tight and then tighten both screws. Torque 25 Nm.



Non airco models:

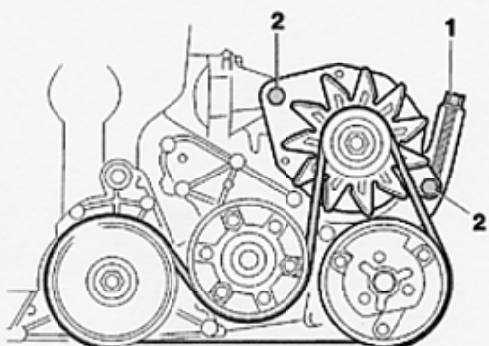
Install tools **999 5434** and **999 5436** to the belt. Slide the O-ring of the gauge until it is under the graduated scale (1).

Position the gauge and press in as far as indicated (2).

This position can also be felt (with the thumb); the measuring pin is then level with the top of the gauge.

Remove the gauge carefully and read off the tension (mm) (3).

Correct adjustment 2-3 mm.



Loosen mounting screws 1 and 2.

Adjust the tension with the setscrew. Tighten the screws.

Install the lower timing gear cover and the engine cover.

Start engine and check operation.