

Summary of tightening torques for specific components

Note! Screws coated with locking fluid or sealant must be replaced with new when reinstalled.

Always use new screws and nuts when angle tightening. Any exceptions to this rule will be indicated in the method.

Angle-tightening in tight spaces. See [Screwed joint, torque/angle tightening](#) .

Rear wheel hub in wheel bearing housing (M12)	Step 1: 20 Nm Step 2: 45 Nm Step 3: Angle-tighten 60°
Drive shaft in front wheel hub not XC90 (M10)	Step 1: 35 Nm Step 2: Angle-tighten 90°
Drive shaft in front wheel hub, only XC90 (M10)	Step 1: 35 Nm Step 2: Angle-tighten 120°
Tire pressure sensor in rim	10 Nm
Front wheel hub in steering arm (M12)	Step 1: 20 Nm Step 2: 45 Nm Step 3: Angle-tighten 60°
Wheel in hub (M14)	Step 1: 20 Nm Step 2: 140 Nm
Anti-roll bar link in shock absorber front (M12)	90 Nm
Anti-roll bar link in anti-roll bar front (M10)	60 Nm
Shock absorber bearing rear upper in shock absorber (M12)	60 Nm
Shock absorber bearing front upper in shock absorber (M14)	70 Nm
Shock absorber in steering arm (M14)	Step 1: 105 Nm Step 2: Angle-tighten 75°