

852: Front seat, drivers seat, seat bench type

XC70 (08-), 2014, B6304T4, TF-80SC AWD, L.H.D

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852: Front seat, drivers seat, seat bench type

Operation number:

85210-2

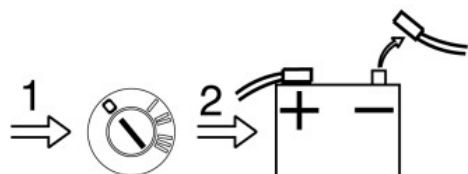
Front seat

Removal

Note! Removal steps in this procedure may contain installation details.

Battery, disconnection

Refer to: Battery disconnecting and connecting



Remove side panel front seat

Refer to: Side panel front seat

Remove quick-coupling belt

Refer to: Safety Belt Anchor Quick Release

Caution! The number of connectors, cables and cable ties may vary depending on the vehicle specification.

Torque: Front seat to body, 40 Nm

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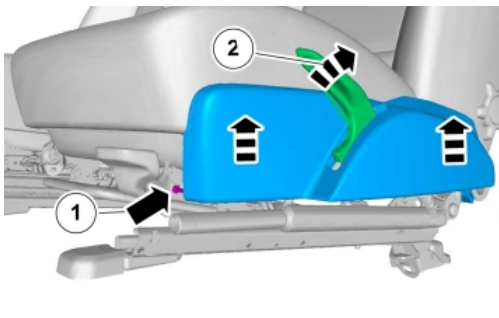
PRINT

Operation number:
85211-2

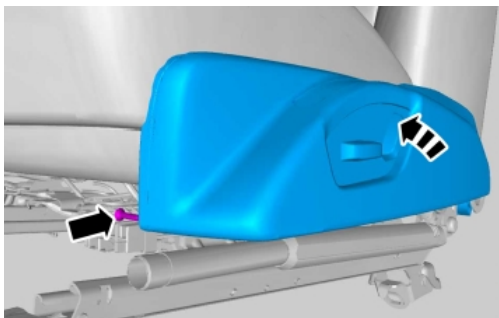
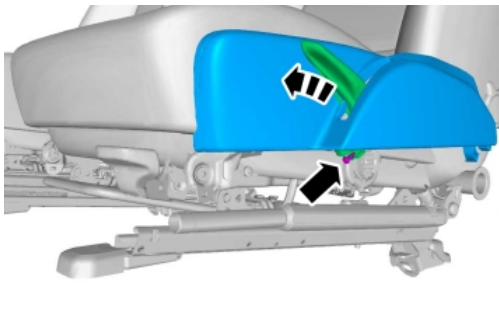
Side panel front seat

Note! Some variation in the illustrations may occur, but the essential information is always correct.

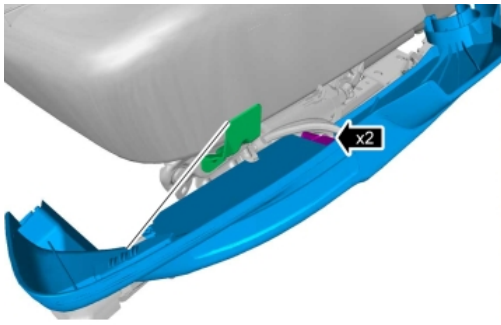
Removal



Vehicle with manual seat.



Vehicle with electric seat.



Remove the control module in the front seat.

Refer to: Control module front seat

.

Installation

To install, reverse the removal procedure

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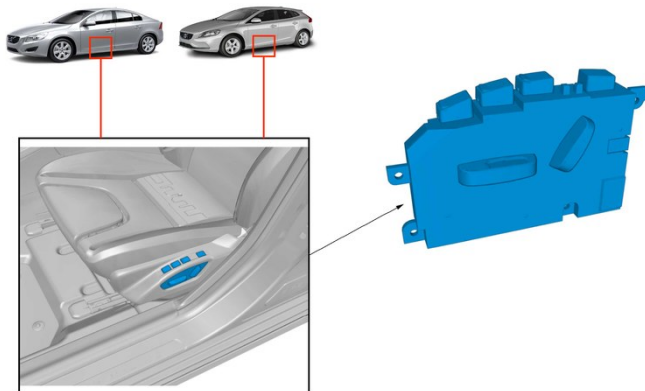
PRINT

Operation number:
85215-2

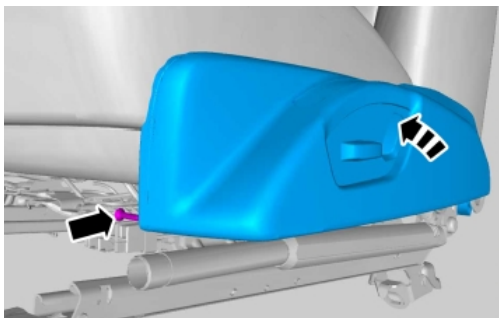
**Control module
front seat
Removal**

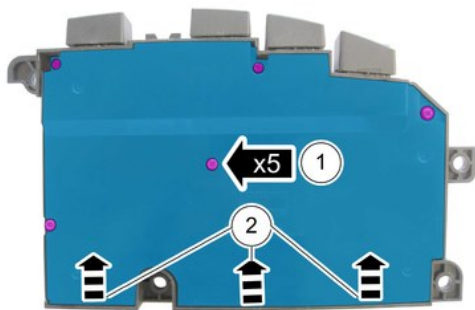
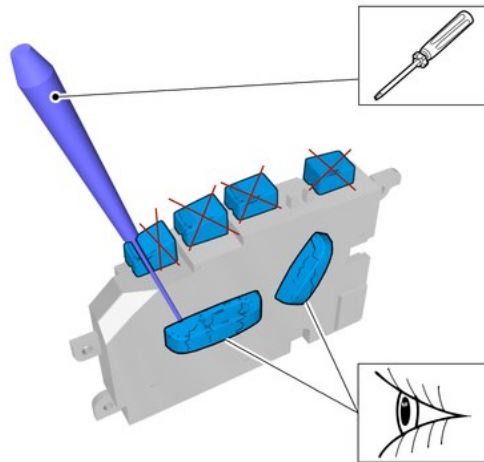
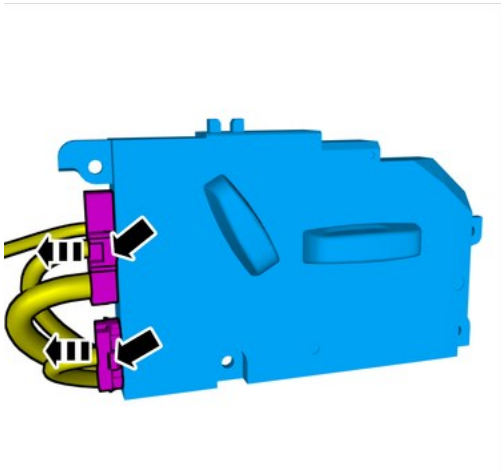
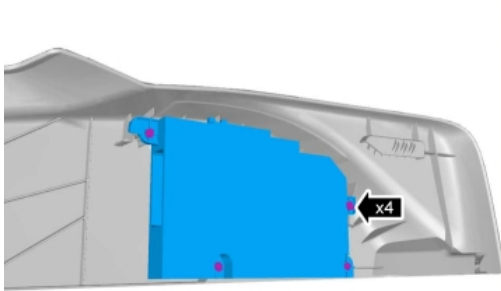
**Note! Removal
steps in this
procedure may
contain installation
details.**

Orientation view



On both sides.





Caution! The number of connectors, cables and cable ties may vary depending on the vehicle specification.

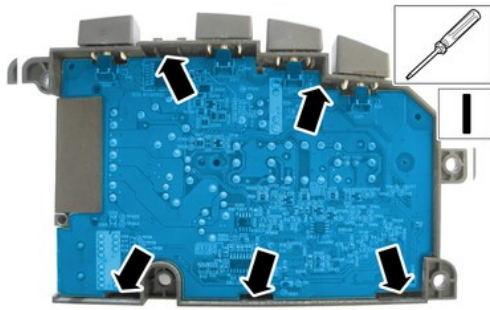
Note! Make sure that the component terminals are not bent or damaged.

Warning! If cracked a new component must be installed.

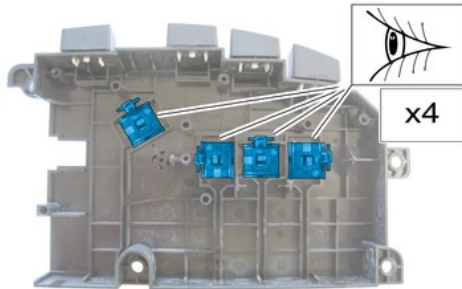
Note! The marked component is a spare part and can be replaced with a new if necessary.

Note! Note the position of each component before removal.

Warning! Avoid skin contact with the specified material.



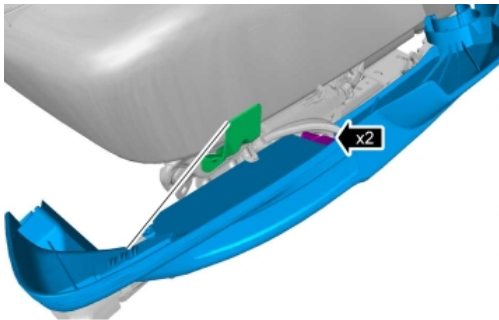
Caution! Be extra careful when removing or installing this component.



Caution! Note the position of the components before removal.

Installation

To install, reverse the removal procedure.



Caution! The number of connectors, cables and cable ties may vary depending on the vehicle specification.

Note! Make sure that the component terminals are not bent or damaged.

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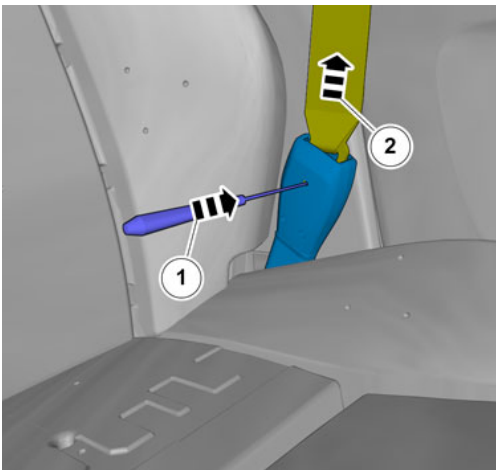
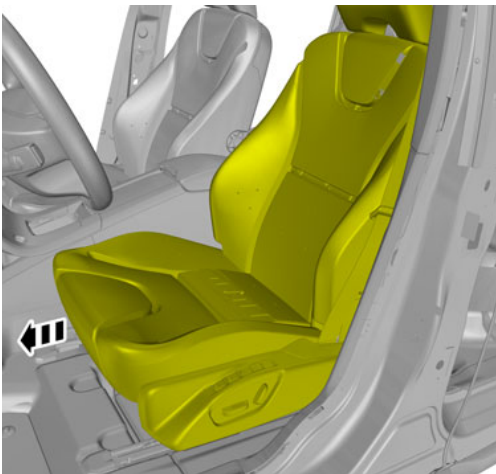
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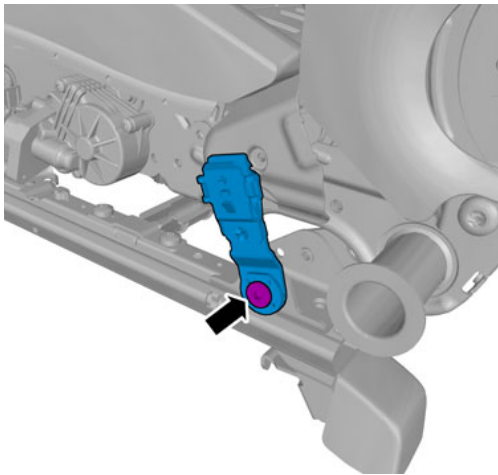
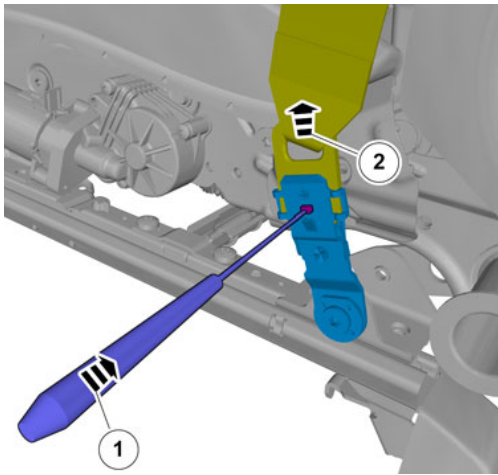
Safety Belt Anchor Quick Release Removal

**Note! Removal
steps in this
procedure may
contain installation
details.**



Remove side panel
front seat

Refer to: Side panel
front seat



Torque: Buckle safety belt to seat , 45 Nm

Installation

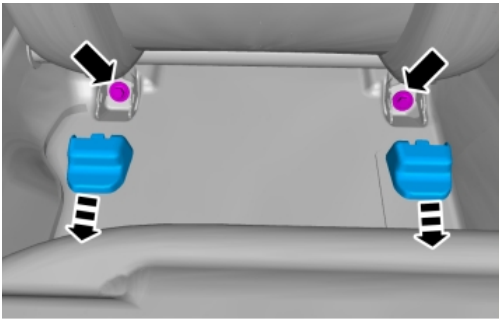
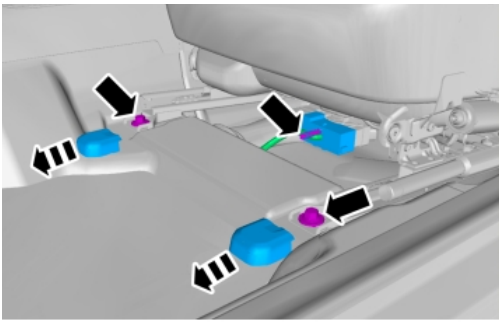
To install, reverse the removal procedure.

Perform seatbelt function, check

Refer to: Seat belt function, check

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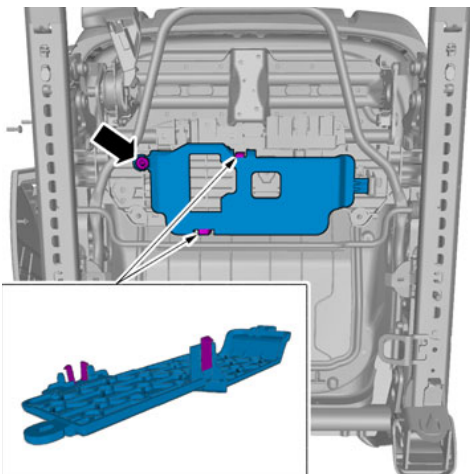
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Torque: Front seat to body, 40 Nm



Note! This step requires the aid of another technician.



Installation

To install, reverse the removal procedure.

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Front seat backrest

Removal

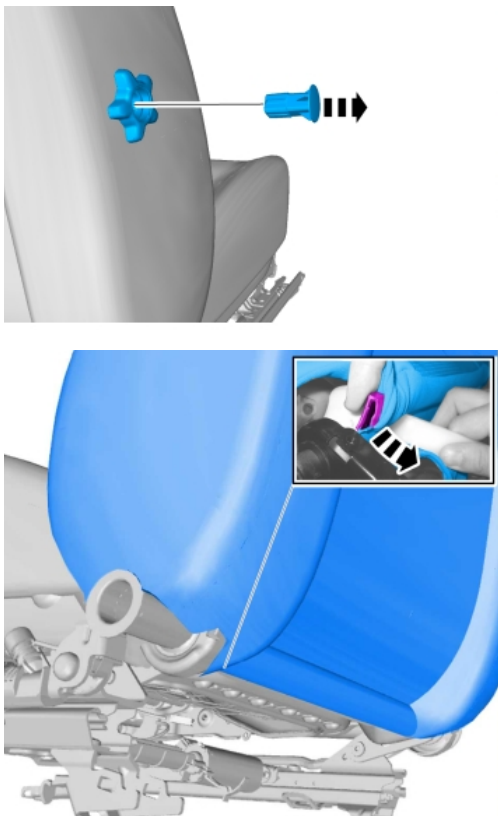
Remove the following items:

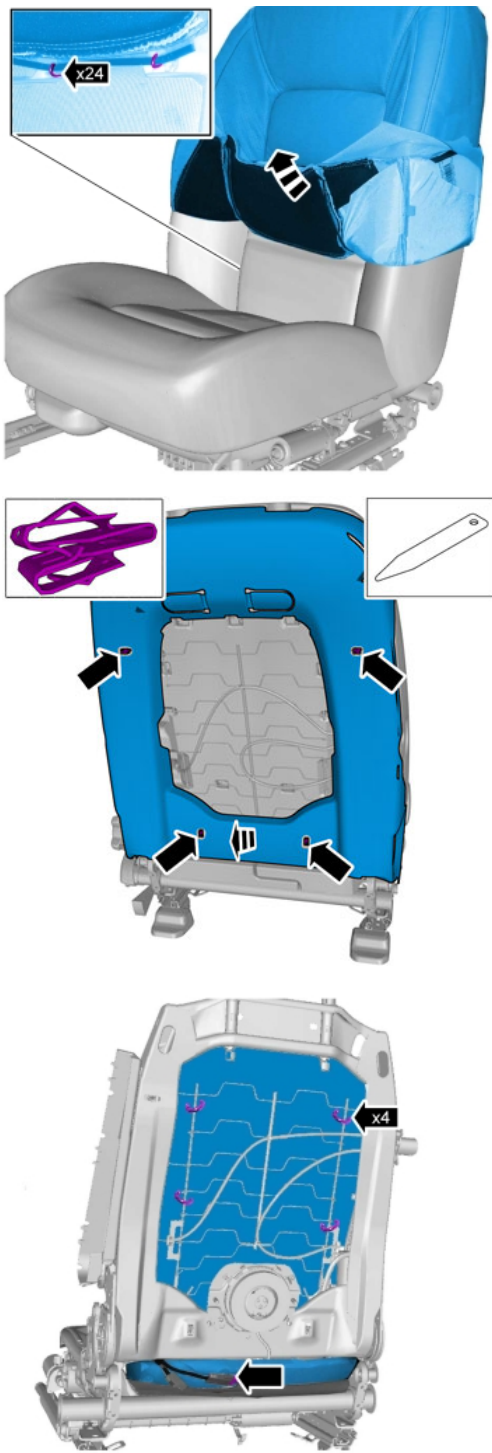
- Front seat

Refer to: Front
seat

- Head restraint
front seat

Refer to: Head
restraint front
seat





Installation

To install, reverse the removal procedure.

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Caution! Make sure to reach all end positions.

Caution! Make sure that the wiring harness is not stretched.

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