

Headlamp/bulb, replacing

Note! The illustrations in this service information are used for different model years and/or models. Some variation may occur. However, the essential information in the illustrations is always correct.

Preparatory work

Removing the bumper casing

Ignition off.

Set the switch for external lighting to zero.

Detach the casing for the bumper on the relevant side. See: [Bumper front, replacing](#) (V70 (00-)) or: [Bumper front, replacing](#) (V70 XC (01-) / XC70).

Remove the 4 screws from the bumper guide.

Caution! Carefully tension the casing and the guide for the bumper when working with headlamps.

Removal

Removing the headlamp

Caution! Position a guard over the casing when removing the headlamp.

Remove:

- the 4 screws for the headlamp
- the connectors
- the headlamp.

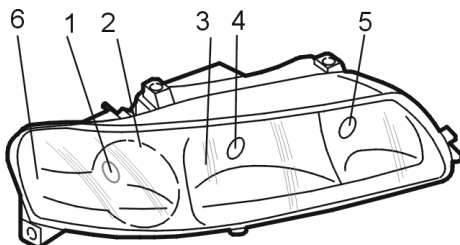
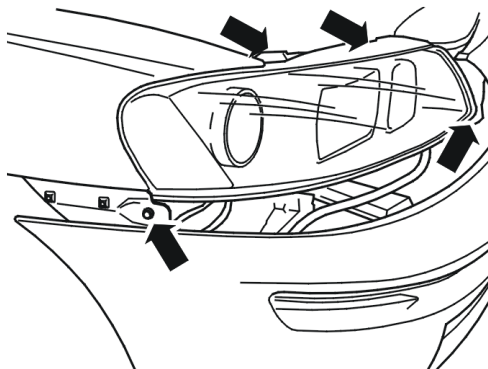
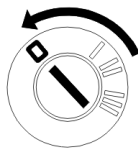
Note! To replace the bulb, see: [Bulb headlamp, replacing](#) .

Location of components

1. Turn signal lamps
2. Parking lamps, applies to vehicles equipped with Bi Xenon lamps
3. Parking lamps, applies to vehicles equipped with halogen lamps
4. Dipped beam
5. Main beam
6. Sidemarker lamps front.

Installation

Installing the headlamp



Note! Carefully tension the casing and the guide for the bumper when working with headlamps.

Install:

- the connectors
- the headlamp
- the 4 x screws
- the bumper guide
- the 4 x screws
- the casing for the bumper on the relevant side. See: [Bumper front, replacing](#) (V70 (00-)) or: [Bumper front, replacing](#) (V70 XC (01-) / XC70).

Finishing

Checking the light pattern

Check and adjust the light pattern. See: [Headlamps, aligning](#) .